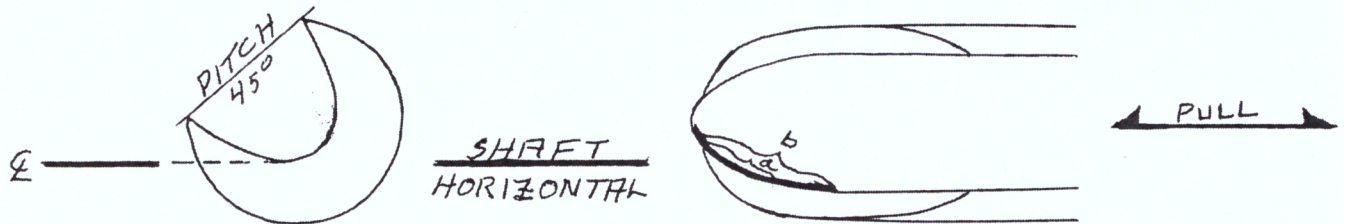


The Ellsworth Signature Gouge

***** Exterior Cuts *****

<u>Centerline of Workpiece</u>	<u>Axial Pitch of Gouge</u>	<u>Position of Gouge Shaft</u>	<u>Area of Edge Used (top view)</u>	<u>Direction and Type of Cut</u>
--------------------------------	-----------------------------	--------------------------------	-------------------------------------	----------------------------------

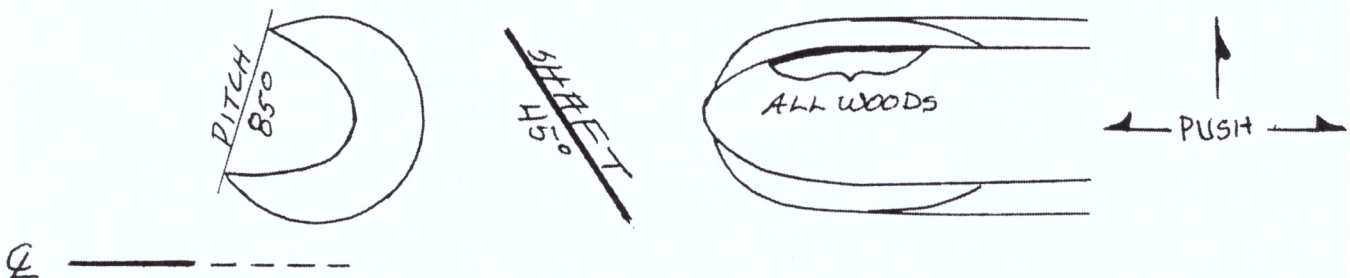
ROUGHING CUT – Used to remove excess stock in preparing to make bowl or vessel forms.



SLICING CUT – Used to shape the form, prepare surface for shearing cut.



SHEARING OR SHEAR SCRAPING CUT – Finishing cut used to prepare surface for sanding.



SCRAPING CUT – Used to flatten base of form in preparation for chuck, glue block or faceplate.

