

# Shallow Lidded Box - Shavings Session Sept. 2018

## Materials:

Dry end grain wood with some figure 3 X 3 inches square and about 4 inches long.

## Blank Preparation:

Mark the center of one face.

Bring up the tail stock and trap the wood between the chuck face and the tail stock.

Round the blank to a cylinder.

Add tenon at tail stock end.

Reverse wood and place in chuck jaws, bring up tail stock to mark center.

Add tenon.

Measure 1 inch for lid and part off section that becomes body.



## Lid:

Hollow lid 1/2 - 3/4 " deep to a diameter that leaves enough room for final shape.

Align scraper with bed to keep lip square, check with unsharpened pencil.

Decorate lid interior.

Sand and finish interior.



## Body:

Mount body blank in chuck and square end.

Measure inside diameter of lid and transfer to blank.

Cut lid tenon about 1/8 " tall. Keep tenon at a slight angle and sneak up on fit, checking frequently with lid. We are looking for a loose but not sloppy fit.

Hollow bottom to about 1 inch deep.

Sand and finish bottom interior.

Measure bottom depth, add about 1/4" for bottom and make a parting cut about 1/2 " deep.



### Exterior:

Place lid on box and use paper towel to form tight fit. Bring up tail stock support. Shape box exterior and possibly some of lid top, lid top will be embellished later. Highlight joint with 3 point tool or skew. Add decoration (burn line) to box bottom if desired. Sand and finish exterior.



### Embellish top of lid:

Mount lid by expanding jaws into lid interior. Shape lid top and sand. Embellish top with texturing, chatter work, beads or grooves. Finish lid top.



### Body Bottom:

Mount body blank in chuck and part off at cut made previously. Measure inside diameter of bottom and transfer to remaining wood in chuck. Cut a tenon to make a jamb chuck, again sneak up on fit, a paper towel will correct a loose fit.

Place bottom on jamb chuck and use tail stock support. Shape and decorate bottom and remove tail stock near the end. Sign bottom. Finish bottom.

